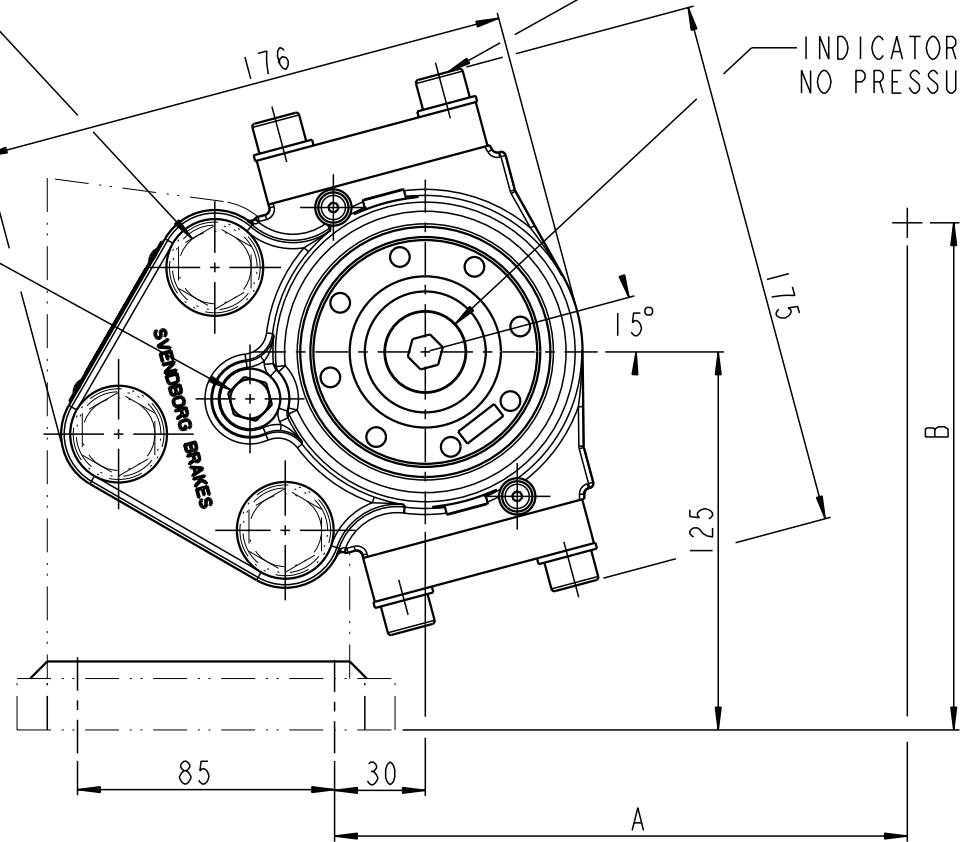


REV. A 96821 SFR 05.03.2014  
 REV. B 97472 CAS 27.11.2014

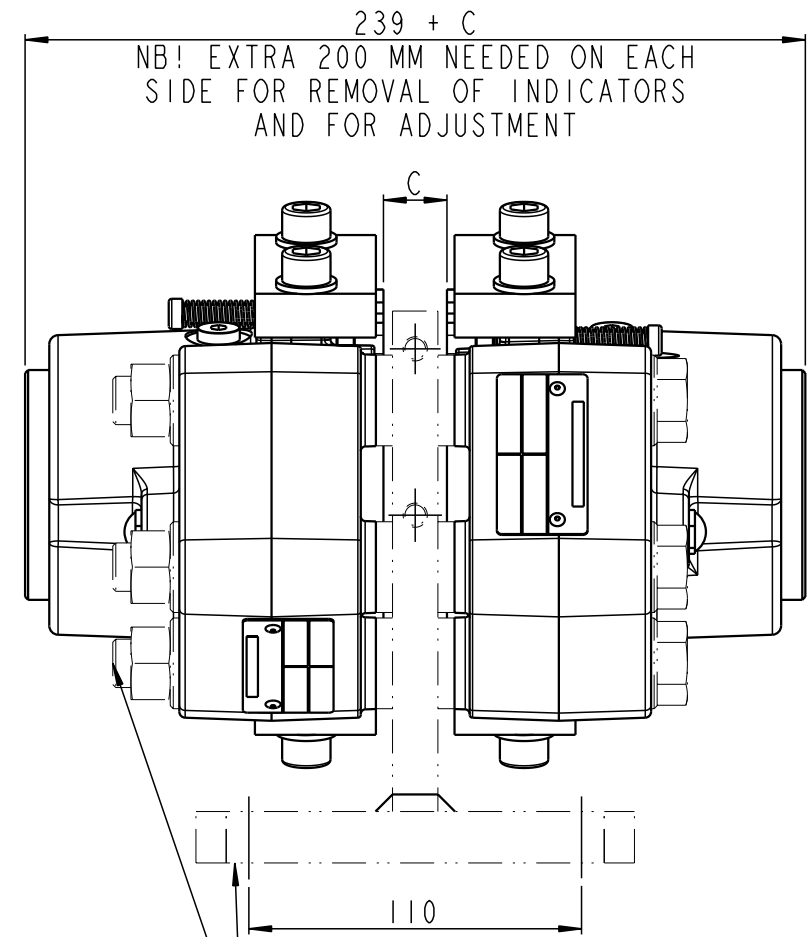
BOLTS M16 GRADE 8.8  
 $M_v = 155 \pm 10$  Nm  
 WITH MoS2

DRAIN PORT  
 G1/8



BOLTS M10 GRADE 80  
 $M_v = 44 \pm 6$  Nm  
 DRY

INDICATOR PLUG G1/2  
 NO PRESSURE



BRACKET AND MOUNTING BOLTS  
 ARE NOT INCLUDED IN BRAKE

BOLTS M5  
 $M_v = 5 \pm 1.2$  Nm  
 DRY

$\varnothing 14$  (4x)  
 FOR BOLT M12 GRADE 8.8  
 $M_v = 64 \pm 6$   
 WITH MoS2

PRESSURE PORT  
 G1/8

DISTANCE FROM CENTER OF BRAKE DISC (R = RADIUS OF BRAKE DISC)  
 A =  $0.966 (R-35) + 30$   
 B =  $0.259 (R-35) + 125$   
 C = DISC THICKNESS  
 D = MOUNTING SURFACE WIDTH = C + 7  
 MOUNTING DRAWING, SEE DRAWING 490-1244  
 WEIGHT: 18.5 KG. INCL. BRAKE PADS (EXCL. BRACKET AND BOLTS)

Tolerances for internal and external radii, angles and chamfers according to: ISO 2768 - mK		✓ Indicates Ra in $\mu$ m	All dimensions in mm	Drawing status
Description		BSFI 200-S-400 HIGH PRESSURE		<b>Released</b>
Drawn by RCH	Date: 25.01.2010	Drawing No.		
SVENDBORG BRAKES		490-4211		
		Revision B		4
		Scale 2:5 (A3)		
		Sheet 1 of 1 sheets		

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